



TRADECRAFT GUN WORKS

Service Charges

Per Man Hour	\$60
Per Man & Machine Hour	\$70
Minimum Charge Per Gun	\$40
Written cost estimate	\$35

FFL Transfers	\$25
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Gun Care

Clean and oil customer gun - Consists of complete stripping, cleaning of all parts, checking for wear and making customer notes, reassembly, and test fire	\$60
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Annual Maintenance Subscription - Same process as above 3X per year. You save \$20. Additional cleanings at discounted rate of \$40	\$160
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Metal Finishing

Oxynate 7 Rebluing

Matte Finish	\$140
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Deluxe Finish: Same as above followed with #240 and #400 grit polish with all screw holes and corners protected and square

Handgun	\$150
Rifle/Shotgun	\$170

Master Finish: Same as Deluxe with all polishing marks removed and finished with #555 polish to a mirror finish

Handgun	\$285
Rifle/Shotgun	\$320

Mark Lee Express Blue	
Handgun	\$150
Rifle/Shotgun	\$170
Spray-on finishes: Pricing for single color for handguns and long guns; does not include price of assembly/disassembly	
KG Gunkote	\$130
DuraCoat	\$120
Parkerizing	\$170

Sight Work

Sight in Customer Gun - Does not include cost of ammo, targets, etc.	\$75
Bore Sighting Customer Gun	\$40
Pattern Shotgun - Does not include cost of ammo, targets, etc.	\$75
Drill and Tap Barrel or Receiver for Sight - Per hole	\$40
Install Front Sight Ramp	
Sweat-on type	\$70
Screw-on type (including drill & tap)	\$80
Install Front/Mid-Rib Shotgun Bead (pluse cost of bead)	\$60
Install Receiver Sights (gun already drilled and tapped)	\$40
Scope Mounting (gun already drilled and tapped)	\$55
Scope Lapping	\$40

General, Barrel, Action & Rifle Work

Check Headspace	\$55
Remove Stuck Fired Case from Chamber	\$70
Remove Live Round from Chamber	\$80
Remove Obstruction from Bore	Hourly Rate
Remove Fouling from Bore	Hourly Rate + Materials
Lap Barrel	\$75
Install Pre-Threaded and Chambered Barrel - Does not include polishing & bluing	\$155
Lap Bolt Lugs	\$145
Welding on New Bolt Handle	\$125
Install Trigger	
Sjilen, Timney, Daton-Traister, Moyer Type	\$65
Double Set	\$125
Single Set	\$70

Install and Time Muzzle Device (on threaded barrel)	\$50
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Shotgun Work

Resolder Rib - Does not include bluing	Hourly Rate
Resolder Forend Lug - Does not include bluing	Hourly Rate
Raising Dent in Barrel - Does not include bluing	\$70
Straighten/Adjust Barrel	\$70
Polish Chamber/Bore	\$55
Open/Modify Choke - Per barrel or tube, non-plate bores	\$75
Install Screw-in Choke (plus tubes) - Win-Choke, Colonial, etc. (non-plate bore)	

Handgun Work

Chamfer Revolver Barrel	\$50
Chamfer Revolver Cylinder	\$60
Revolver Action Job -Clean, smooth action, not including replacement of parts	\$100
Rebarrel Revolver - Remove old barrel, replace with new factory barrel, labor only. Does not include cost of new barrel	\$80
Straighten Crane on Revolver	\$55
Remove/Modify Revolver Hammer Spur	\$60
Semi-auto Pistol Action - Clean, smooth action, not including replacement of parts	\$150
Install Stake-on Front Sight -Does not include cost of sight	\$55
Install fiber optic front sight - Existing dovetail. Does not include cost of sight	\$45
Install Rear Sight - Existing dovetail. Does not include cost of sight	\$50

Stock Work

Wood Finishing (Does not include any shaping)	
Hunter Finish - Unfilled oil or lacquer finish on average stock	\$200
Gunsmith Finish	
Filled, rubbed oil finish on average stock	\$225
Spray Finish - Lacquer or polyurethane. Additional to cost of Gunsmith Finish	\$150
Glass Bedding Barrel & Action	
Hunting Rifle	\$120

Match Rifles	\$175
Pillar Bed	\$180
Free Float Barrel	\$100
Install Recoil Pad - Labor only	\$60
Install Adjustable Butt Plate - Labor only	\$100
install Sling Swivels - Standard and QD	\$55
Inletting and Finishing of Semi-Finished Stock - Does not include checkering, recoil pad, special butt plate, grip cap or other attachments	
Prefinished Synthetic Stock - Fit and install barreled action	\$80

AR-15 (AK-47 Work Pricing is Similar)

Maintenance Cleaning. - Includes complete disassembly, clean, safety check, oil and reassemble	\$85
Maintenance Rebuild - Includes Maintenance Cleaning with the addition of new buffer spring and new gas rings	\$150
Install After-market Trigger	\$75
Install After-market Drop-in Trigger	\$50
Install After-market Handguard	\$65
Assemble Complete Upper	\$60
Assemble Complete Lower	\$70
Assemble Complete Rifle	\$150
Install and Time Muzzle Device	\$50
Install or Replace Gas Block	\$50
Install or Replace Barrel	\$65
Install or Replace Buttstock & Buffer Tube	\$40